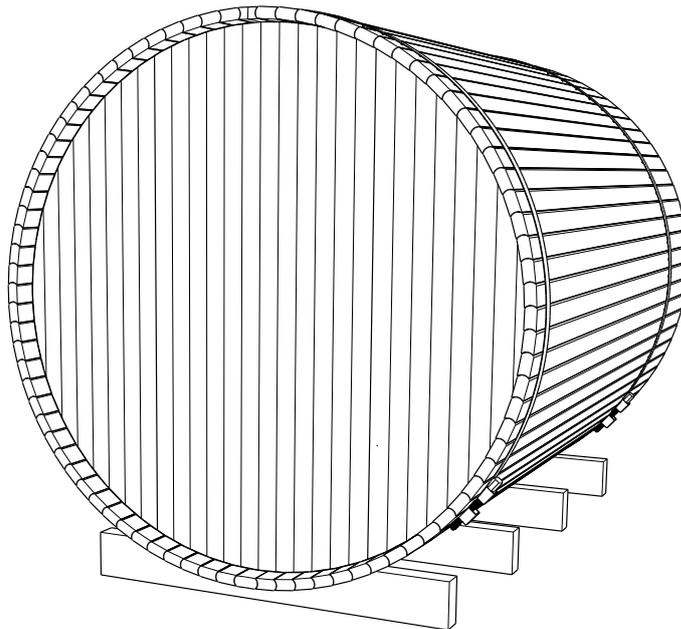
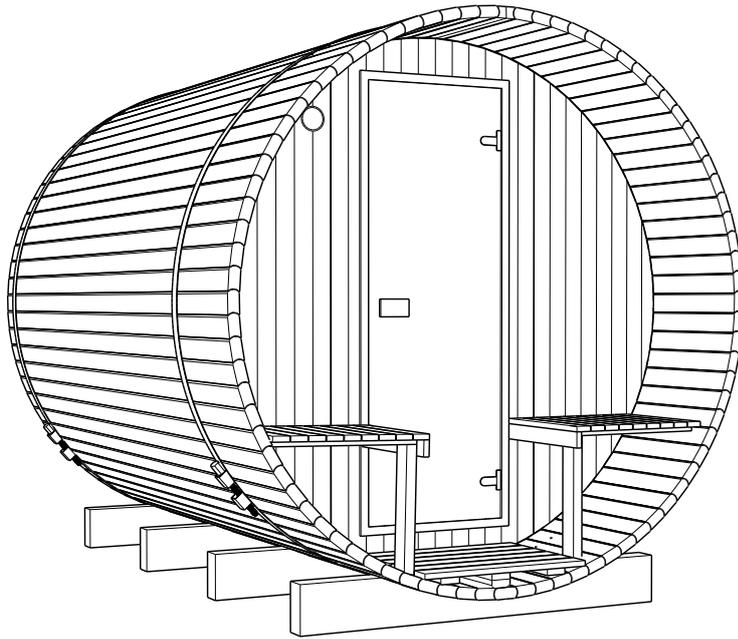


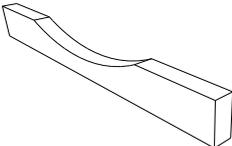
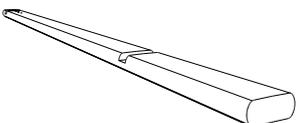
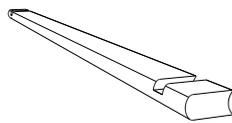
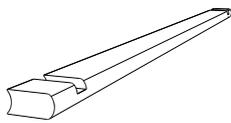
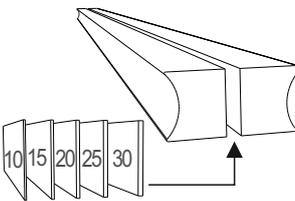
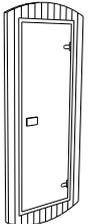
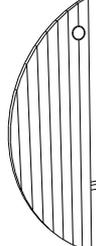
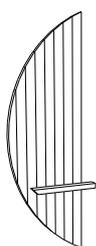
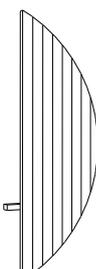
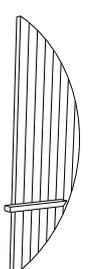
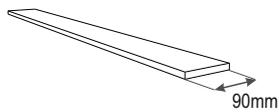
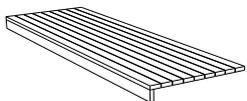
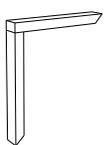
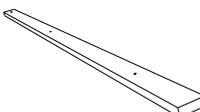
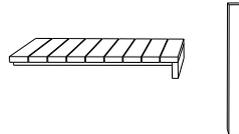
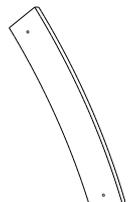
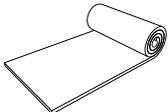


BARREL SAUNA ASSEMBLY INSTRUCTION

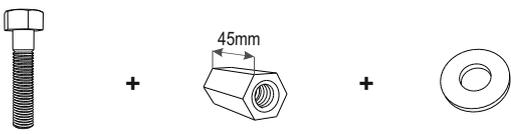
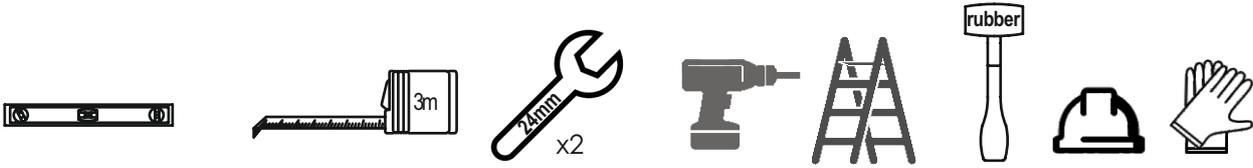


MODEL: DIY SAUNA R-T-300

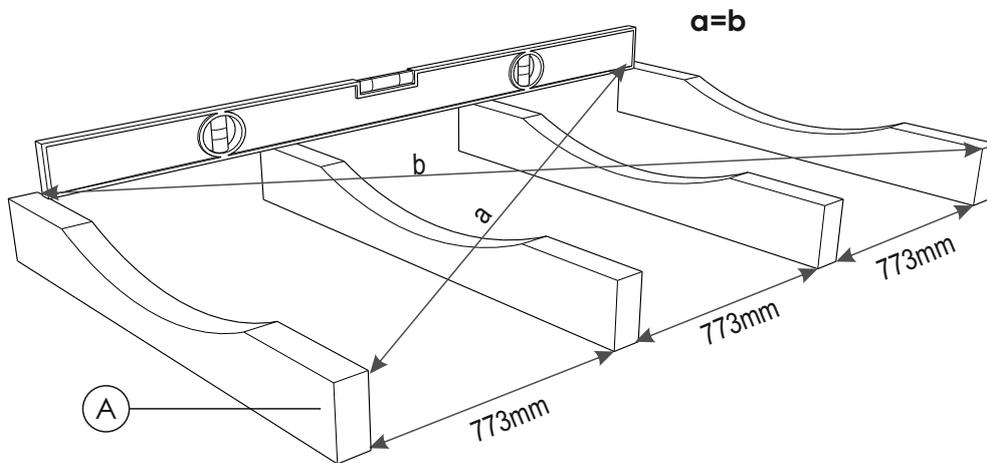
PART LIST

<p>A x4</p> 	<p>B x1</p> 	<p>C x40 (+1reserve)</p> 	<p>C1 x40 (+1reserve)</p> 
<p>cradles</p>	<p>center stave</p>	<p>left side body staves</p>	<p>right body staves</p>
<p>H x2</p> 	<p>D x1</p> 	<p>D1 x1</p> 	<p>E x1</p> 
<p>final H tipe stave at the top</p>	<p>front panel</p>	<p>rear panel</p>	<p>left panel section (front)</p>
<p>E1 x1</p> 	<p>F x1</p> 	<p>F1 x1</p> 	<p>O x1</p> 
<p>left panel section (back)</p>	<p>right panel section (front)</p>	<p>right panel section (back)</p>	<p>aspen roof board</p>
<p>J x2</p> 	<p>J1 x4</p> 	<p>J2 x6</p> 	<p>L x3</p> 
<p>sitting shelves</p>	<p>supporting leg</p>	<p>backrest staves</p>	<p>flooring duckboard</p>
<p>K x2</p> 	<p>W x10</p> 	<p>I x2</p> 	<p>R x1</p> 
<p>benches</p>	<p>decorative roof finishing boards</p>	<p>metal bands</p>	<p>adhesive roof tape</p>

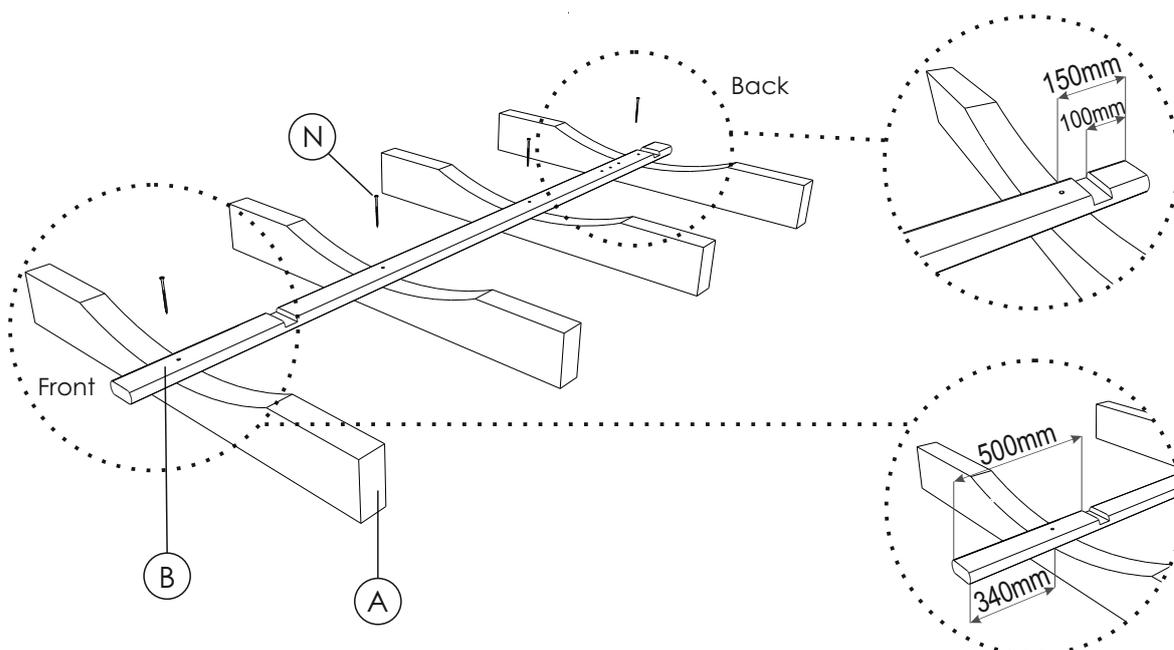
PART LIST

<p>Ⓜ x8</p> 	<p>ⓧ x2</p> 	<p>Ⓝ x170</p> 	<p>ⓃI x24</p> 	
<p>screw 5.0x120</p>	<p>screw 5.0x100</p>	<p>screw 4.2x70</p>	<p>stainless steel screw 4.2x70</p>	
<p>Ⓟ x30</p> 	<p>ⓅI x24</p> 	<p>Ⓤ x2 + x2 + x4</p> 		
<p>screw 4.0x50</p>	<p>stainless steel screw 4.0x50</p>	<p>bolt ø16x140</p>	<p>hex nut M16 (SW24)</p>	<p>flat washer</p>
				
<p style="text-align: center;">TOOLS REQUIRED</p>				
 <p>2 person recommended</p>				
<p style="text-align: center;">RECOMMENDATION</p>				

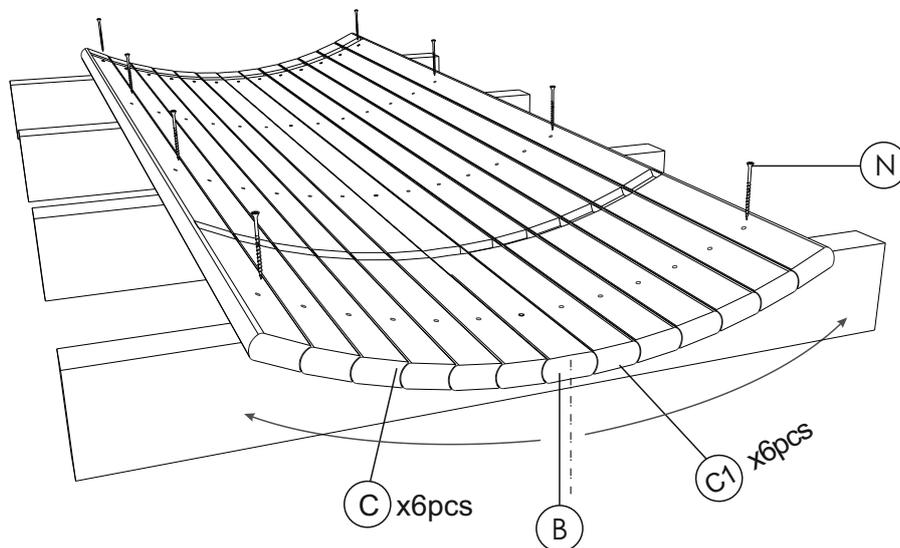
STEP 1: Place support cradles (A) 773mm from each other. **Carefully level** them for better stability.



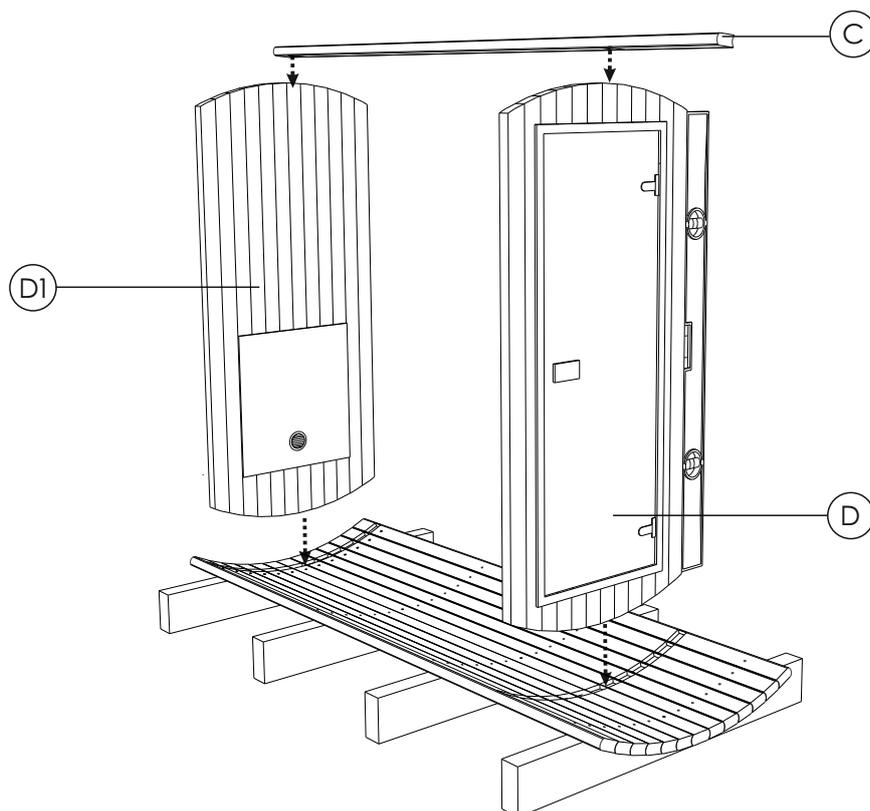
STEP 2: Place a center stave (B) on wooden dowels which are embedden in a support cradle (A). Fix it with screw 4.2x70 (N).



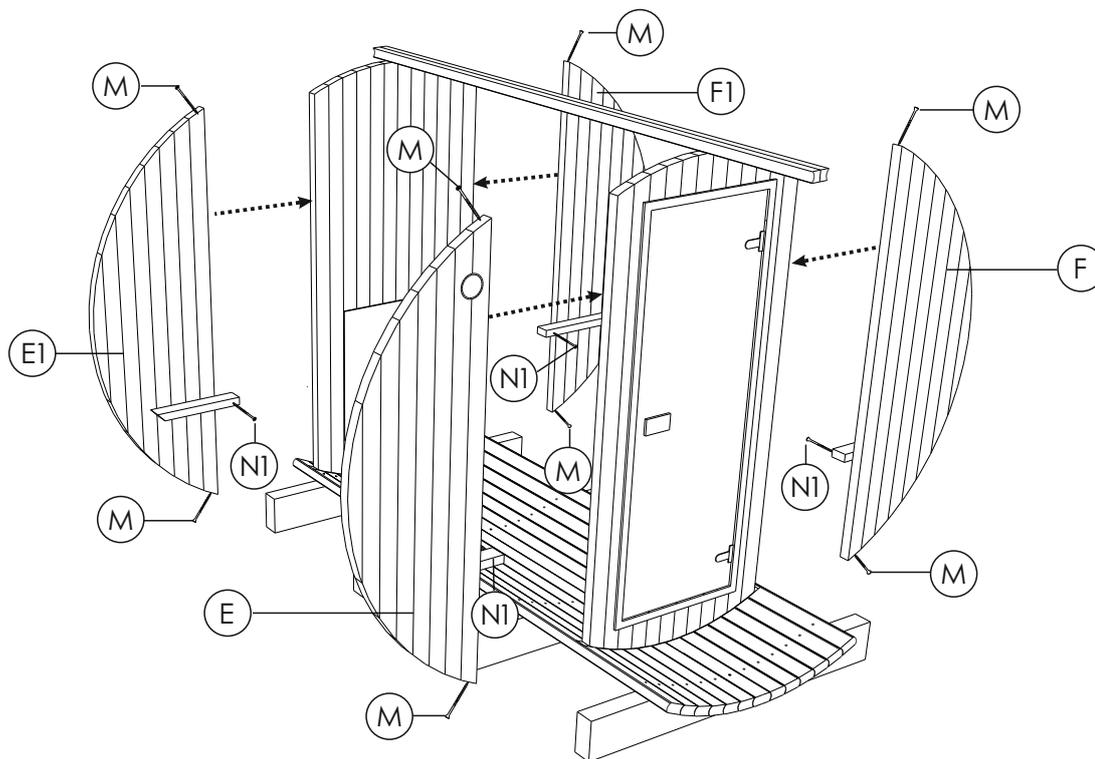
STEP 3: Place 6 sauna body staves (C,C1) to each side from center stave (B) and fix with screws 4.2X70 (N). Body staves (C) are left and right sided. Watch the panel groove to continue flawlessly on every next body stave.



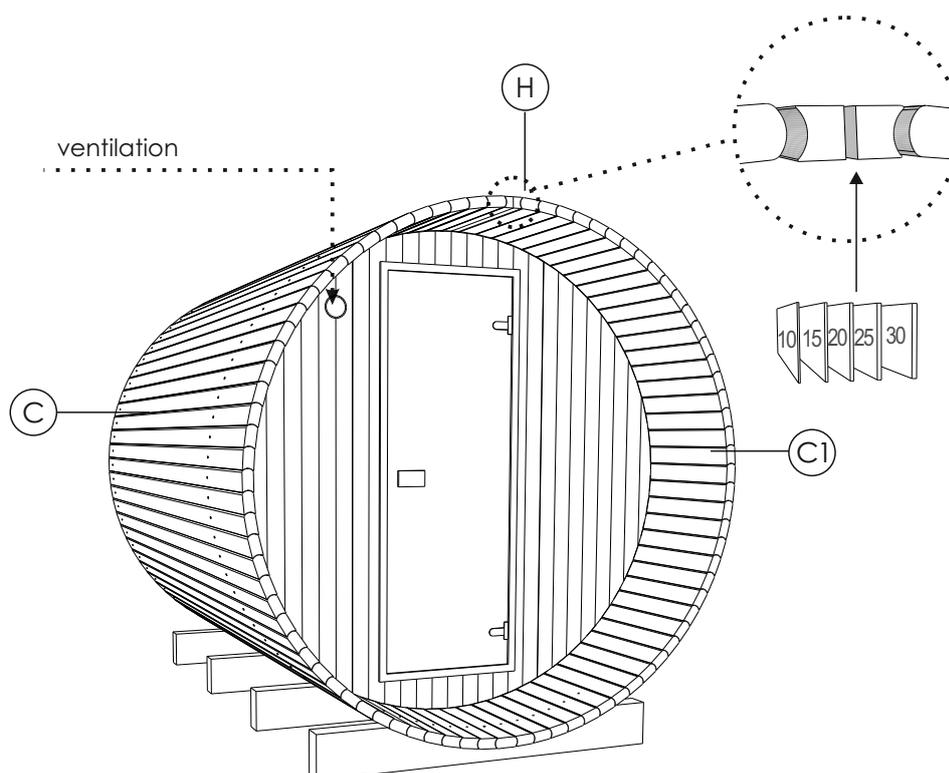
STEP 4: Place front panel with sauna doors (D) and rear panel with minerit (D1) facing to the front in to the trimmed grooves. Bind these panels together by temporarily placing one or two body stave (C;C1) on top of them. Check the leveling of panels by placing water level tool on the side of each panel.



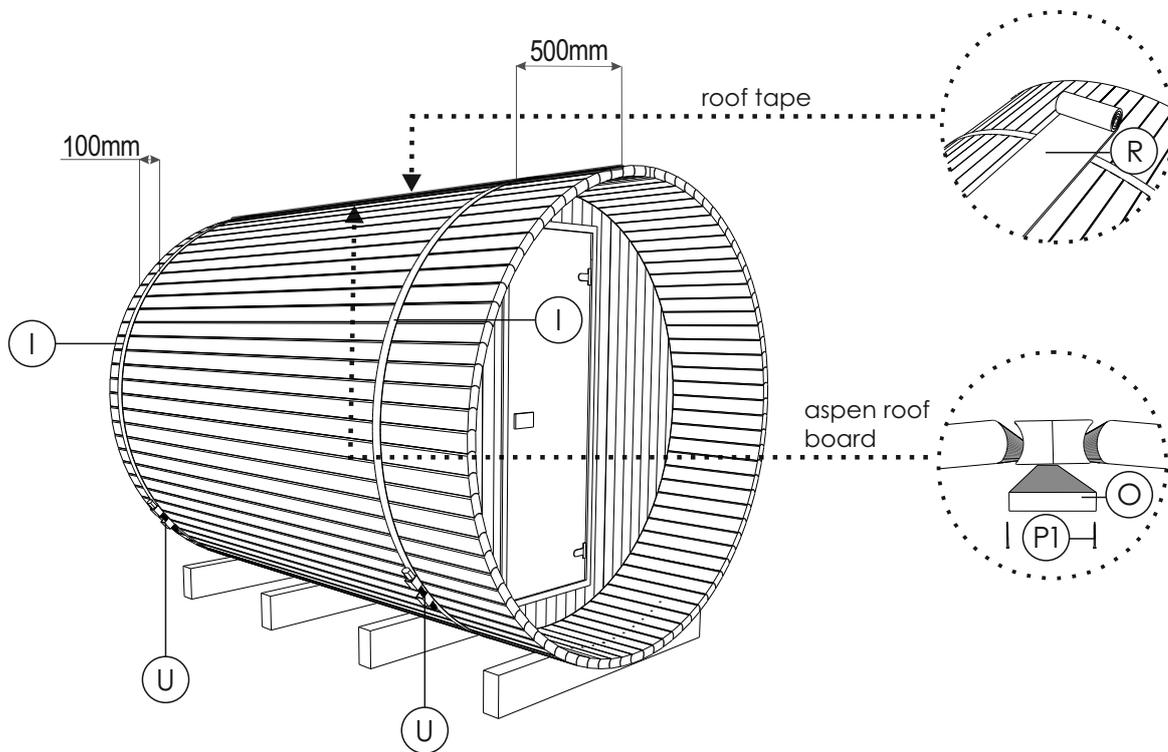
STEP 5: Two left side panels (E, E1) and two right side panels (F, F1) are fixed to the front panel (D) and rear panel (D1) by 4 screws 5.0x120 (M) and 4 stainless steel screws 4.20x70 (N1).



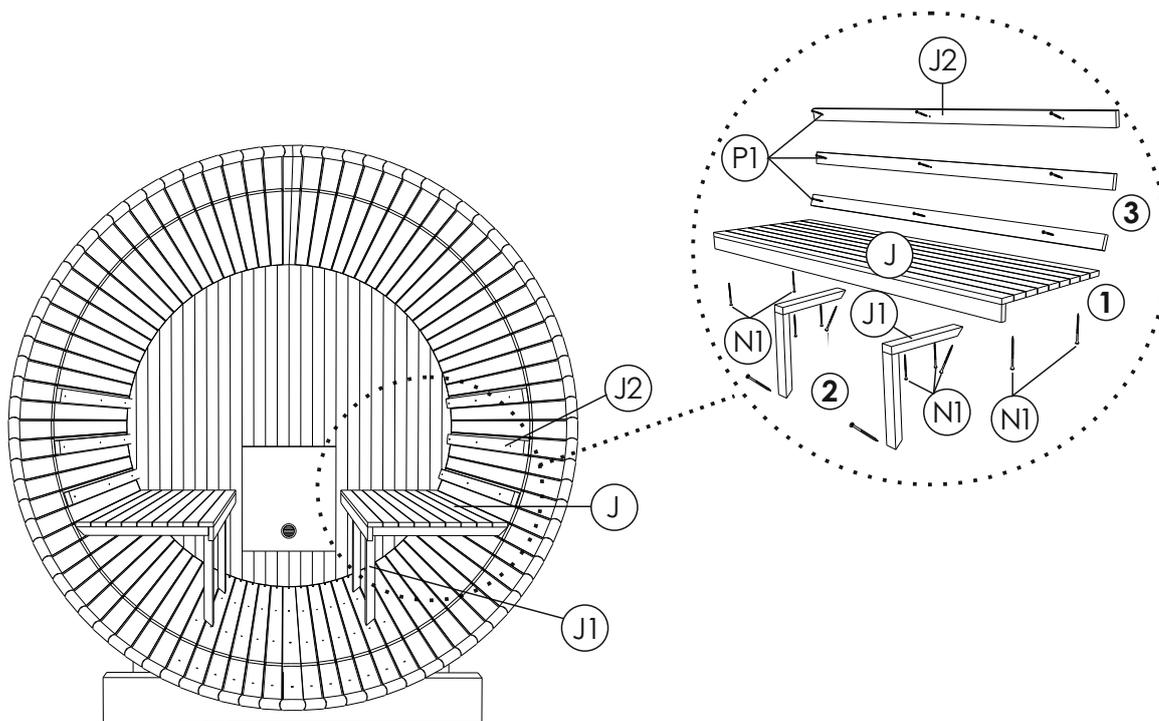
STEP 6: Continue placing left and right body staves (C, C1) tightly on both sides of the sauna using rubber mallet, and fixing body staves with screws 4.20x70. To finish the roof top joint, use roof finishing item (H). Item (H) has different thickness filling pieces. Combine them to fill the gap fully.



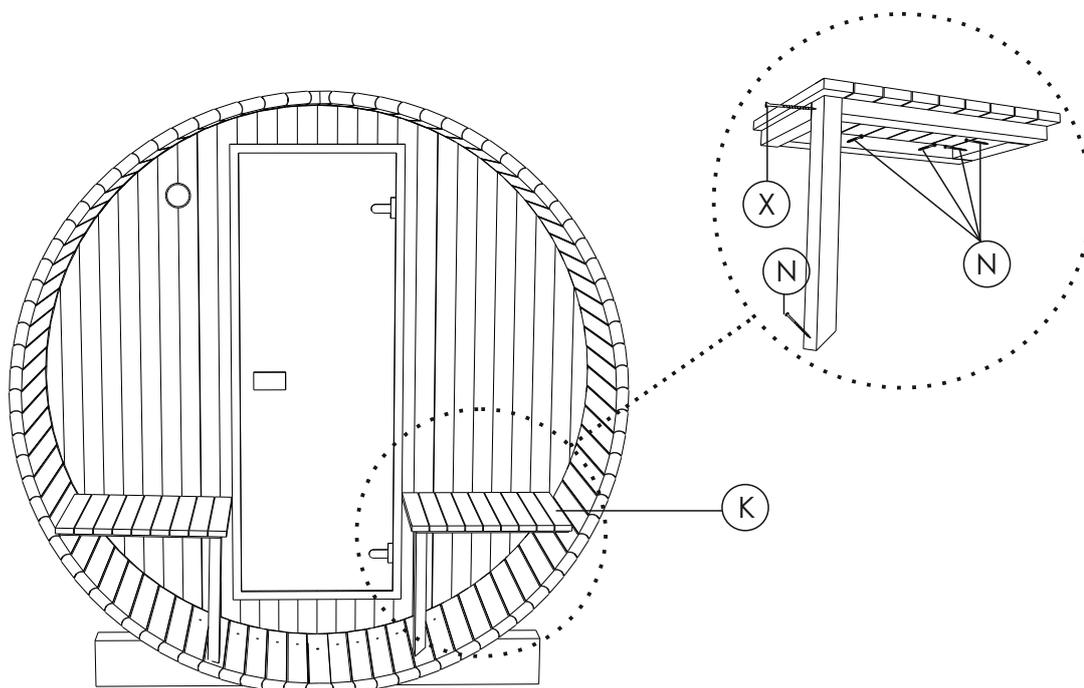
STEP 7: Install stainless steel bands, connect them with bolts and nuts (U). Before fully tightening, place the steel bands so they cover the screw heads you earlier installed on staves (C). Cover the roof joint with self adhesive roof tape (R). From beneath install aspen roof board (O) fixing with stainless steel screws 4.0x50 (P1).



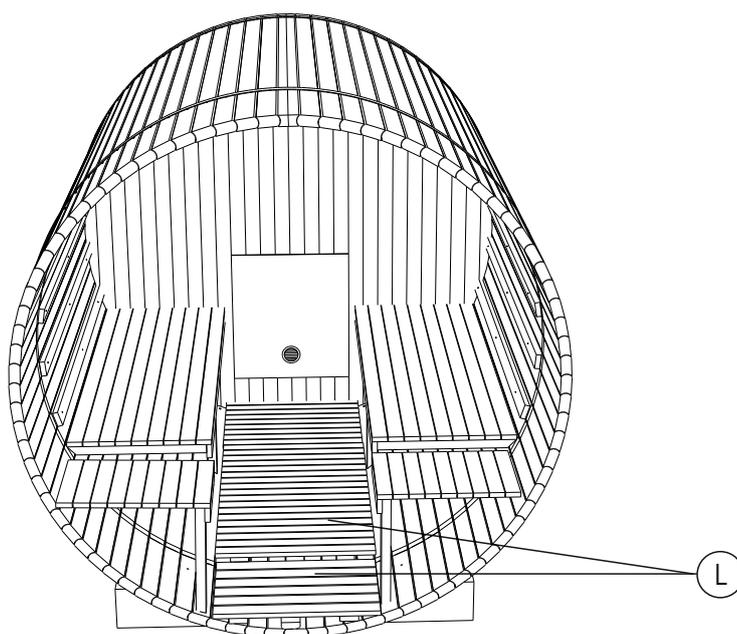
STEP 8: Attach sauna bench supporting leg (J1) to the bench (J), install two sauna benches on wall mounts using stainless steel screws 4.2x70 (N1). Install backrests (J2) on Your chosen high using stainless steel screw 4.0x50 (P1).



STEP 9: Install porch benches (K), using screws 4.2x70 (N) and 5.0x100(X).



STEP 10: Continue to sauna stove installation, and after that install floor duckboards(L).



STEP 11: Install front and rear decorative roof finishing boards (W), fixing by screws 4.0x50(P).

