

DE

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Massivsauna

WELLFUN MINI

145 x 145 x 204 cm

Wood sauna cabin WELLFUN MINI

Assembly instructions



Wood sauna cabin

WELLFUN MINI

■ Cabin size:	145 x 145 x 202 cm
■ Incl. rim:	146 x 146 x 204 cm
■ Interior dimension:	137 x 137 x 198 cm
■ Wall thickness:	40 mm



Dear customer,

Before you begin work, check the parts list to ensure that all the individual parts have been delivered. If you discover any missing parts, notify your dealer within 14 days of receiving the sauna cabin.

Keep the delivery note, the invoice and the assembly instructions in a safe place in case of any questions.

You require the following tools:

- 1 hammer with a wooden head or a rubber hammer
- 1 cordless screwdriver with bits for cross-head screws and Torx
- 1 roller tape measure
- 1 drill bit: Ø10 mm, 1 drill bit: Ø3 mm, 1 circular cutter: Ø40 mm or jig saw
- 1 spirit level
- 1 pencil

You need an assistant for assembly. We also advise you to pre-drill the holes for the screws.

- ! The electrical connection may only be performed by a qualified electrician or similarly qualified person.

There may be slight variations in the dimensions.
Subject to technical modifications and misprints.

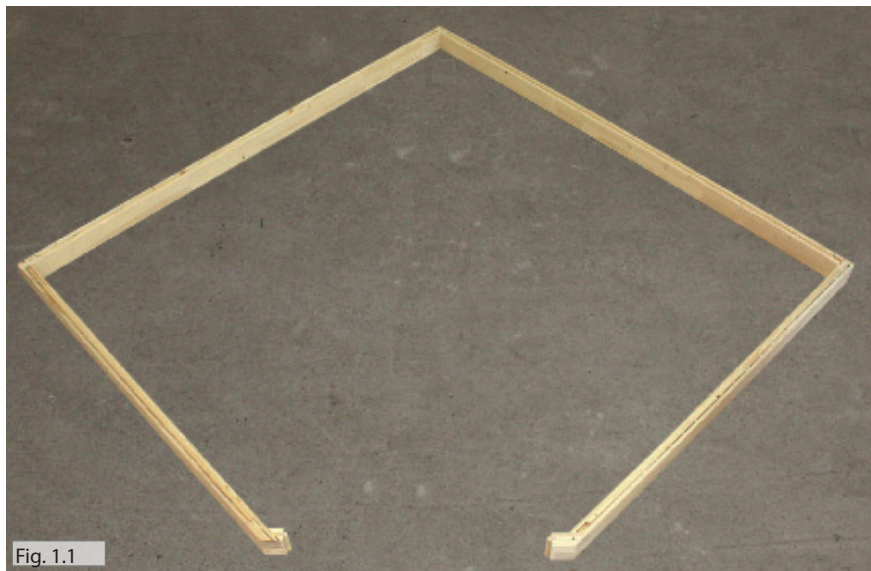
WELLFUN MINI item list

- 2 floor frames: 144 x 4 x 9 cm
- 2 floor frames: 88.5 x 4 x 9 cm – 1 x 45° diagonal
- 3 90° corner posts: 193 x 6 x 6 cm
- 2 45° corner posts: 193 x 6.4 x 6 cm
- 6 A/B wall elements: 193 x 44 x 4 cm
(1 x with air vent)
- 4 A/B wall elements: 193 x 36.1 x 4 cm
(1 x electrical element)
- 5 roof support slats: 4 x 4 cm (2 x 136 cm;
2 x 82 cm – of these, 1 x 45° diagonal;
1 x 89.7 cm – 2 x 45° diagonal)
- 1 roof element: 134 x 45 x 4 cm
- 1 roof element: 134 x 44 x 4 cm
- 1 roof element: 122.2 x 45 x 4 cm –
1 x 45° diagonal
- 2 bench support slats: 56 x 4 x 4 cm
- 2 bench support slats: 76 x 4 x 4 cm
- 2 mounting slats for bench covering:
26 x 4 x 4 cm
- 1 bench: 135 x 60 x 10 cm
- 1 bench: 135 x 31 x 10 cm
- 1 back rest: 135 x 27.5 x 2 cm
- 1 bench panel: 135 x 34 x 2 cm
- 1 door frame, no step: 202 x 72 x 4 cm
incl. glass doors: 191.5 x 59 x 0.8 cm
- 1 set of door fittings
- 3 roof rim slats: 4 x 2 cm
(2 x 90 cm – of these, 1 x 22.5° diagonal;
1 x 86.1 cm – 2 x 22.5° diagonal)
- 5 roof cover slats: 4 x 1.2 cm (1 x 136 cm;
1 x 132 cm; 2 x 81.4 cm – of these,
1 x 22.5° diagonal;
1 x 82.8 cm – 2 x 22.5° diagonal)
- 1 floor grid
- 1 headrest
- 1 ventilation shutter
- 1 heater safety guard: 38 x 24.5 x 7 cm 2-part, incl.
mounting rail
- 1 third-party contact strip: 200 x 2.6 x 1.2 cm
- 3 silicon cables: 5 x 1.5 mm²
- 1 assembly material set
- 1 assembly instruction manual

The parts list can also be used as a claims sheet.

Assembly instructions

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Screws 4 x 70 mm

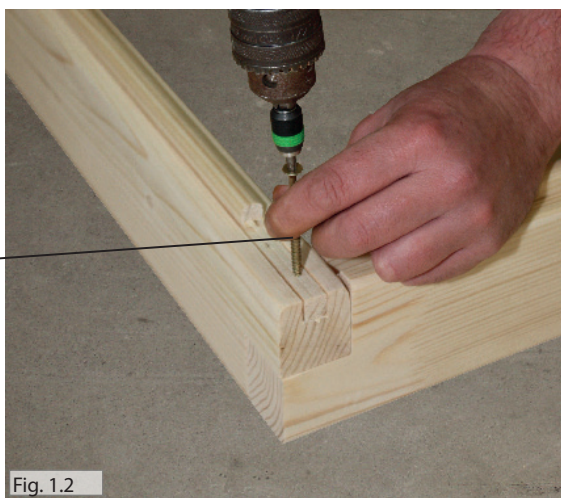




Fig. 1.3



Fig. 1.4

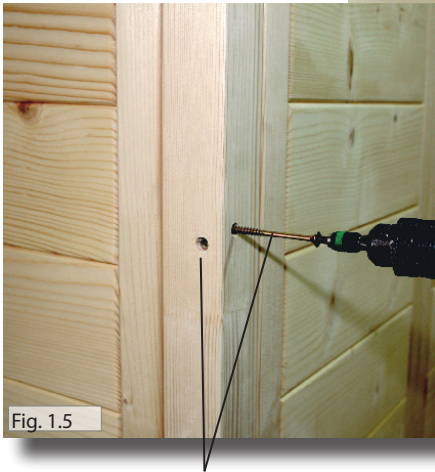
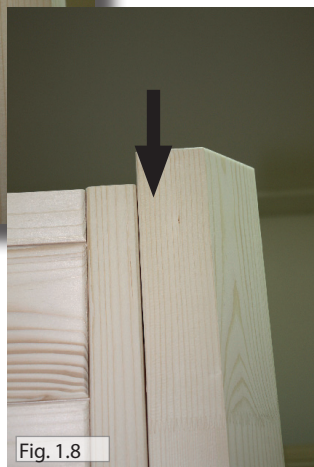


Fig. 1.5

Screws 6 x 120 mm

Assembly instructions

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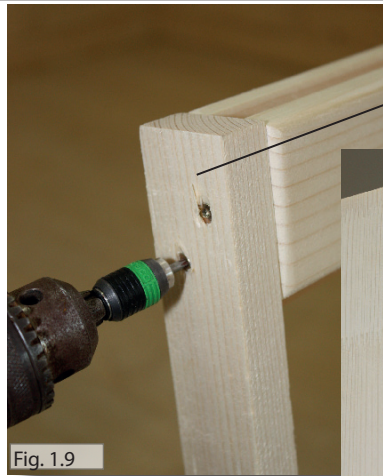


Fig. 1.9

Remove transport strip from the door frame



Fig. 1.10

Pre-drill using 3 mm drill bit.

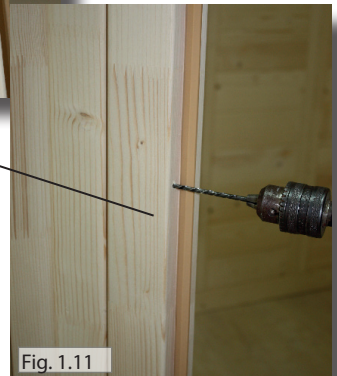


Fig. 1.11

6 screws
5 x 100 mm

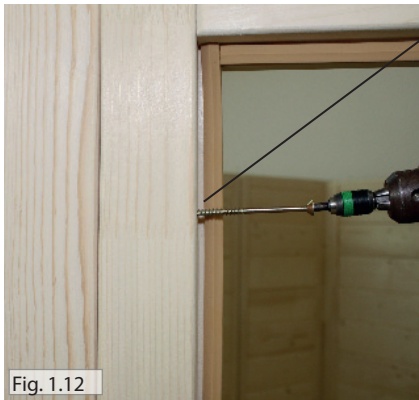


Fig. 1.12

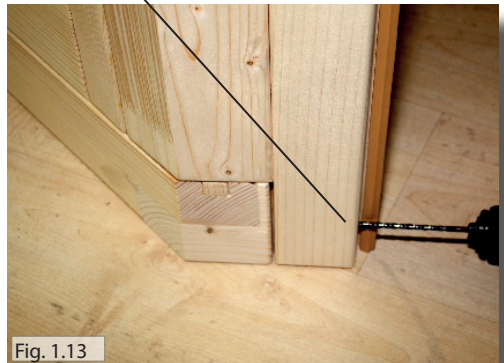
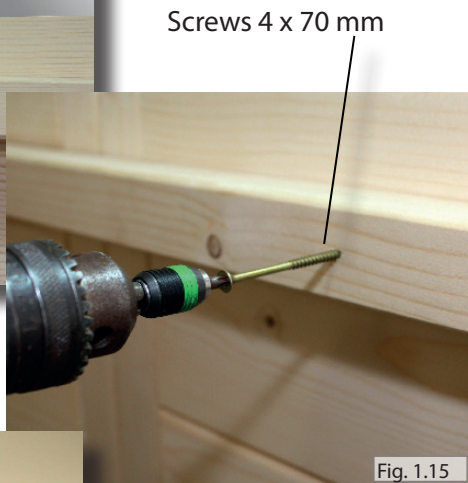


Fig. 1.13

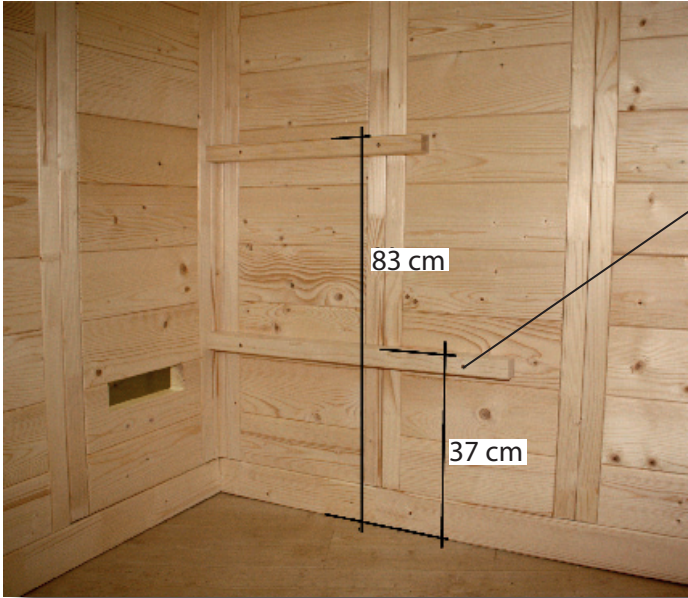
Assembly instructions



Roof support slats – please start above the doors



Bench support slats



Screws 5 x 70 mm

83 cm

37 cm



4 screws 3 x 40 mm

Fig. 1.19

Assembly instructions



Fig. 1.20

Bolt bench panel
in place from behind
– 3.5 x 50 mm screws.
(Leave the upper bench
folded up when doing so)

Mounting slat for bench panel
– 3.5 x 50 mm screws

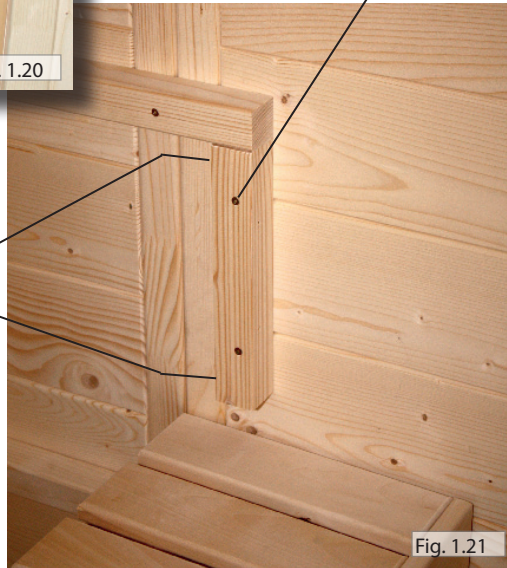


Fig. 1.21

Bench panel



Fig. 1.22

Screws 3 x 40 mm

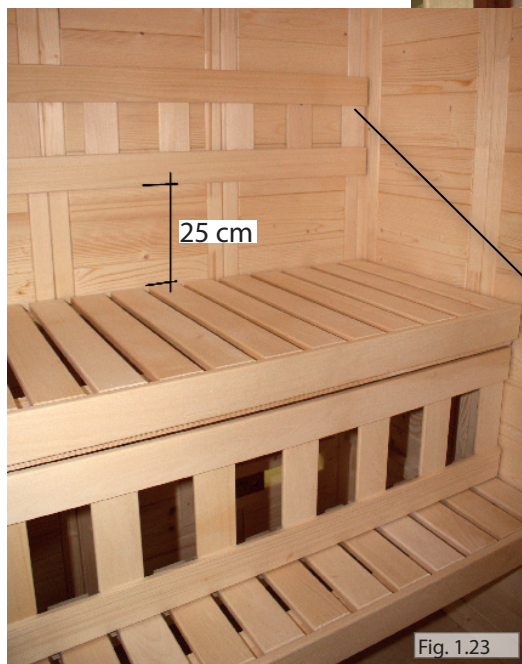


Fig. 1.23

Assembly instructions

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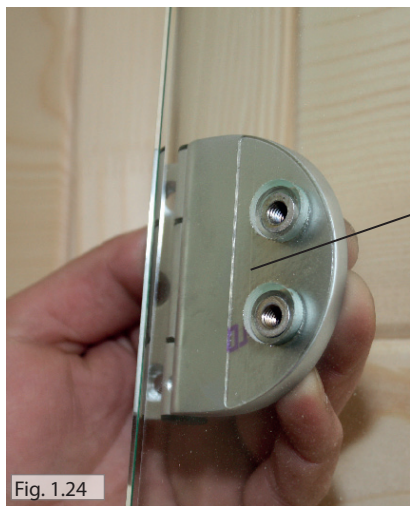


Fig. 1.24

Silicon washer for glass door fittings
on both sides of the glass doors.

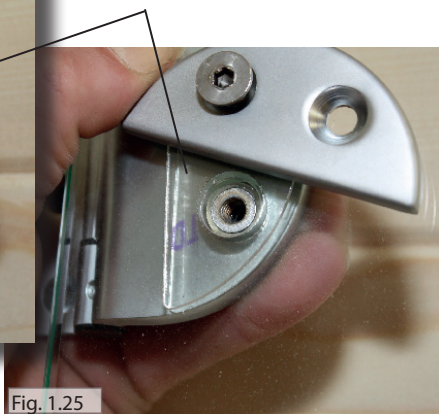


Fig. 1.25

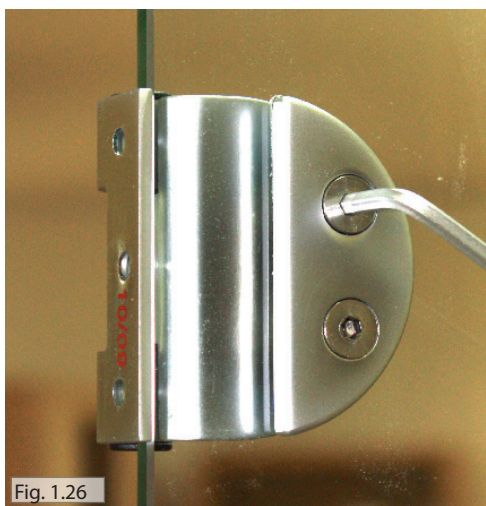


Fig. 1.26

Screws 5 x 30 mm



Fig. 1.27



Fig. 1.28

Door magnet can be fitted on the left or right of the glass doors.



Fig. 1.29



Fig. 1.30

Fit the sleeve plate over the glass doors.

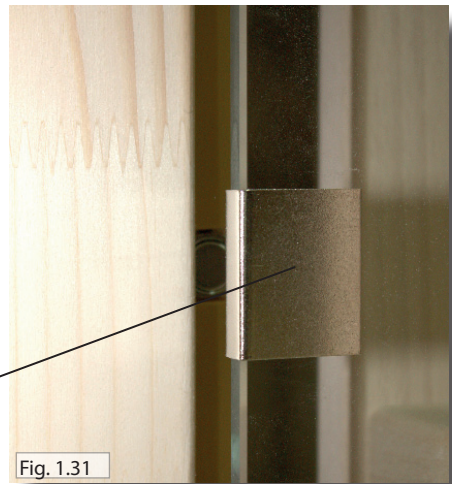
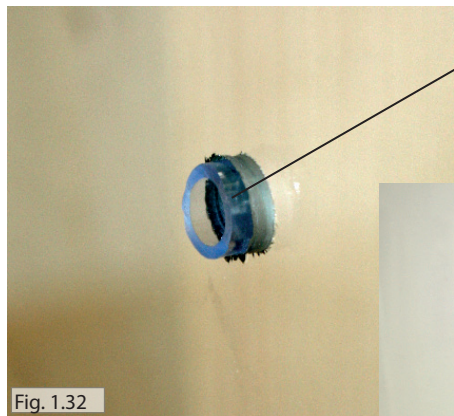


Fig. 1.31

Assembly instructions

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Silicon washers for screw hole
in glass doors

Fig. 1.32



Inside

Fig. 1.33

Glass doors can be fitted on
the left or right



Fig. 1.34

Screws 3 x 40 mm



Fig. 1.35

Assembly instructions

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Start with the roof rim above the doors

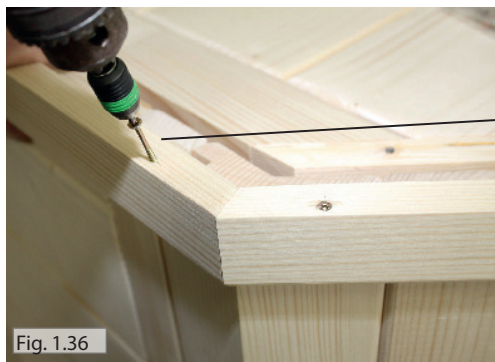


Fig. 1.36

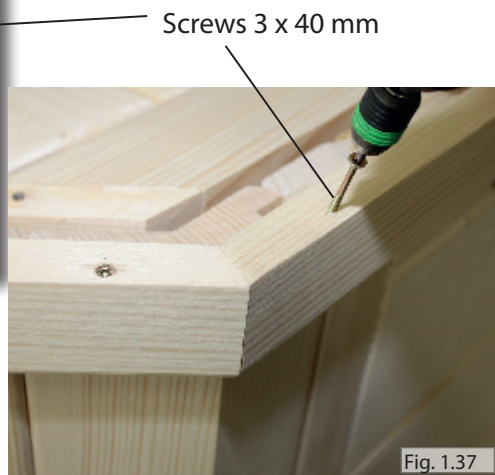


Fig. 1.37



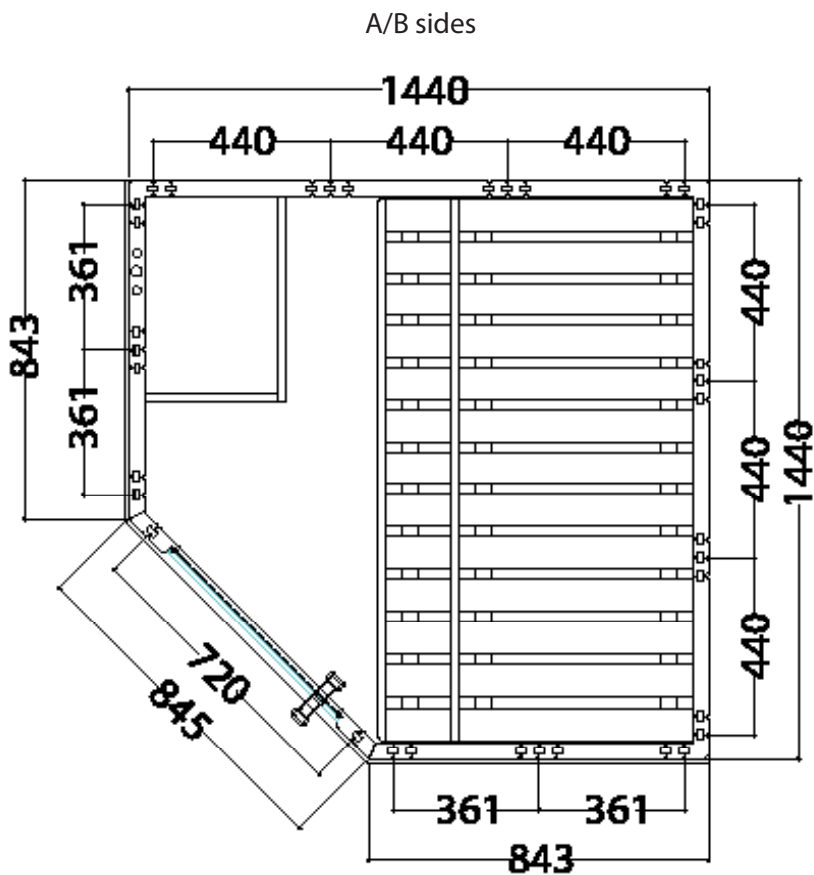
Fig. 1.38

Screw hole covers

Place the roof cover slats (4 x 1.2 cm) on top of the roof elements after installing the rim slats and screw them onto the roof elements – screws 3.2 x 40 mm

WELLFUN MINI FLOOR PLAN 145 x 145 x 204 cm

The cabin can be set up on the left or right.



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